ABSTRACT OF THE DISCLOSURE

In a laser machining apparatus for machining a workpiece (13), a laser (2) emitted from an oscillator (1) is dispersed into a first laser beam (7) that is passed through a first polarizing means (6) and is reflected, via a mirror (5), by a second polarizing means (9), and a second laser beam (8) that is reflected by the first polarizing means (6), is scanned bi-axially by a first galvano-scanner (11), and is passed through the second polarizing means (9); scanning by a second galvano-scanner (12) is carried out, and a third polarizing means (15) for polarizing angle adjustment, capable of angle adjustment, is disposed before the first polarizing means (6).